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Fillet Welds Are Less Expensive, Since No Base-metal Preparation Is Needed. Also, Partial- And Full-penetration Welds Usually Require More Weld Metal And Inspection. 8.Limit The Maximum Fillet Weld Size To  $5/16''$  (especially In The Field). This Is The Maximum-size Weld That Can Be Completed In A Single Pass Using The Shielded-metal Arc-welding ... 1th, 2020

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• Step 4: Determine The Required Weld Size Allowable Weld Stress For6018 Electrodes=  $0.3 \times 410 = 124$  MPa Required Throat $T = 620/124$  Mm = 5 Mm Assuming Equal Leg Fillets, Weld Size = $T/0.707 = 7$ mm An 8 Mm Filletweld Should Be Specified On The Weld Symbol P 31 1th, 2020

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Therefore, The Required Weld Leg Size Is The Lesser Of 0.5 F U T /44.5 And 0.6 F Y T /44.5. For ASTM A36 Plate, The Size Of The Two-sided Fillet Weld Must Be 0.49 Times The Thickness Of The Plate To Match The Strength Of The Plate. A Fillet Weld Substitution Can Often Be Made For CJP Groove Welds In Tension, Such As For Bolted Moment ... 7th, 2020

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