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Below) N6 X2. Y2. (next Hole) N7 ... Jan 5th, 2020

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Section 09: Attached Optional Devices - Fadalcnc.com

Fadal Normally Supplied M-Functions Fadal Supplies M-Functions M60 Thru M69 With All Machines. They Are Output On The 1100-1 Board. The Even Numbered M-code Activates The Relay And The Odd Number Deactivates The Relay. Each Set Of M-codes Has A Relay And A Fuse. On The Terminal Block (TB), Each M-function Set Has Two Connections With A Apr 4th, 2020

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